

WE CLAIM:

1. A method of making a golf club head, comprising:
preparing a metal casing including a front open end which
5 defines an opening;
preparing a striking plate having a rear surface to be
bonded to said front open end;
placing said striking plate over said front open end
by contacting said rear surface with said front open
10 end, thereby creating a clearance between said rear
surface and said front open end and around said opening;
positioning a brazing material on one of said rear surface
and said front open end externally of and immediately
adjacent said clearance; and
15 causing said brazing material to melt and to flow into
said clearance through a capillary action, thereby
forming a layer of said brazing material between said
rear surface and said front open end.
2. The method as claimed in Claim 1, wherein said brazing
20 material is positioned by being seated against one of
said rear surface and said front open end externally
of said opening.
3. The method as claimed in Claim 2, further comprising
the step of adding said brazing material to said clearance
25 when the amount of said brazing material in said clearance
is insufficient, wherein an additional amount of said
brazing material is positioned on one of said rear surface

and said front open end externally of said clearance and is heated to flow into said clearance by a capillary action.

- 5 4. The method as claimed in Claim 1, wherein said brazing material has a melting point which is lower than the melting points of said striking plate and said casing.